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| BITUMEN GRADE 115/15 | | |
| Property / Unit | **Value** | **Test Method** |
| Relative density / S.G .at 25°C,g / ml | 1.01-1.06 | ASTM D-70 |
| Penetration at @25°C ,0.1 mm | 10-20 | ASTM D 5 |
| Softening point °C (Ring and Ball) | 110-120 | ASTM D-36 |
| Flash point °C (Cleveland Open Cup) | 200 | ASTM D-92 |
| Loss on Heating %wt by mass | 0.2 | ASTM D-6 |
| Ductility at 25°C cm ,min | 2 | ASTM D113 |
| Solubility in Toluene %wt min | 99 | EN12592:2000 |